

## Attention !!

1. In case you trouble shoot during run, please pay your attention to moving part during machine run,

## 2. Tubing Conveyor (Upper)

3. Phenomenon	4. countermeasure
5. Wrinkle on wrapping material appear on the film between forming box and tubing conveyor and endsealed. Final package has wrinkles along flowing line.	7. Rise a little upper tubing conveyor(increase pressure to product)

## 6. Others.

8. Phenomenon	9. countermeasure
11. Check if product position inside of forming box is correct or not.	10. Check if package at endsealer area well-wrap or not. <input type="checkbox"/> If product has some trouble, please eject it. <input type="checkbox"/> Check if the product crushed with endsealer body or not.
	12. In case emergency stop, please refer to right side listed countermeasures after taking these measures then re-start machine.
	13. <input type="checkbox"/> In case shrink package. Check film tension from film holder to forming box. If the film is loosen, Pin hole roller needles may scratch the film and it may make larger hole on the film. <input type="checkbox"/> the shrink package is wrapped with scratched film, it may be damaged package, if so, eject it.
	14. <input type="checkbox"/> In case shrink package. Check if product is stuck at end sealer transfer part or not. If stuck, eject its product as it will be defective shrink package.