

### Attention !!

1. In case you trouble shoot during run, please pay your attention to moving part during machine run,

## 2. Automatic film splicer.

3. Phenomenon	4. countermeasure
5. <input type="checkbox"/> The splicer does not splice film.	6. Checking film at stand-by end. <input type="checkbox"/> set it correctly
	7. Check if Valve of air cylinder of compressed air "OPEN" or not.
	8. Check if compressed air pressure at secondly end may less than 0.5MP or not.
10. Phenomenon	11. countermeasure
<b>12. <input type="checkbox"/> For the case of the heat splicer.</b>	
15. <input type="checkbox"/> For the case of model NEO, accumulation roller does not activate.	9. Check if package at endsealer area ha wrinkle or not.
	16. Check compressed air cylinder's valve opens or not.
	17. When the splice is closed by manual switch, check if solenoid valve has its current or not. <input type="checkbox"/> if not, <input type="checkbox"/> check the switch <input type="checkbox"/> if the switch is broken, should be replaced with new one.
	18. After taking this measurement, not yet resume, please contact us.
20. The film splicer does not activate (Not heat sealed)	19. <input type="checkbox"/> For the case of model NEO, Check if splicer set switch pressed, the lamp illuminated or not. <input type="checkbox"/> if not, <input type="checkbox"/> please reset wrapping film correctly and press again the splice switch
	21. <input type="checkbox"/> For the case of model NEO, check if manual splicer switch is pressed, activate or not. <input type="checkbox"/> if not, <input type="checkbox"/> Please check air pressure and solenoid valve.
	22. Check cam angle switch for "Splicer set" ON or OFF. The angle difference 30deg between ON and OFF. <input type="checkbox"/> For the case of model NEO. <input type="checkbox"/> For the case of model PW. <input type="checkbox"/> Please refer to Instruction Manual of Z1 and Z2 control box operation, chapter 4 - 3, Product kind "How to set cam angle".
接着動作はするが接着しない	23. Check wrapping film setting status at stand-by end. <input type="checkbox"/> if incorrect, please set it again correctly.
	24. <input type="checkbox"/> Model NEO
	25. <input type="checkbox"/> Check if circuit protector (CP5) inside of control box ON or not.
	26. <input type="checkbox"/> Model PW
	27. Check if circuit protector (CP5) ON or not.
	28. Check heater wire brokerage.
	29. Check heater wire gets loose or not. <input type="checkbox"/> adjust it tighten
	30. Check if weld time is shorter or not. <input type="checkbox"/> Please re-set for suitable energizing time/ 30. <input type="checkbox"/> Model NEO 32. Please refer to Instruction Manual (Electric) chapter 7-3 Product kind "Common Timer" 33. <input type="checkbox"/> Model PW 34. Please refer to Instruction Manual of Timer TRM10100
35. Sealing part is cut with pulling power. <input type="checkbox"/> Energizing times to be reduced. 36. <input type="checkbox"/> Model NEO 37. Please refer to Instruction Manual (Electric) chapter 7-3 Product kind "Common Timer" 38. <input type="checkbox"/> Model PW 39. Please refer to Instruction Manual Z1,Z2 4 - 31 Product (cum setting).	
44. Film is cut at the moment of splicing	40. 1. Impulse sealer welding time is too long.
	41. <input type="checkbox"/> Get shorter "splice open time"
	42. <input type="checkbox"/> Model NEO
	43. Please refer to Instruction Manual (Electric) chapter 7-3 Product kind "Common Timer"
	45. <input type="checkbox"/> Model PW
49. Check if position of film stand-by is correct or not.	46. Please refer to Instruction Manual Z1,Z2 4 - 31 Product (cum setting).
	47. <input type="checkbox"/> When Powder break activates
	48. After taking this measurement, not yet resume, please contact us.
	50. Check cam angle for "Film Splice" correct or not. The angle difference 30deg between ON and OFF.
49. Check if position of film stand-by is correct or not.	51. <input type="checkbox"/> Model NEO
	52. Check cam angle for "Film Splice" correct or not. The angle difference 30deg between ON and OFF.