

Attention !!

1. In case you trouble shoot during run, please pay your attention to moving part during machine run,

2. Endsealer

3. Phenomenon	4. countermeasure
5. Endsealer jaw crush before or after the jaw.	6. In case pushing attachment turning is not oily before forming box entrance, please lubricate grease pin or the attachment should be replaced with pin.
	7. Check if film feed roller close or not. If open, please close it.
8. Endsealer crush at downstream part of product to be wrapped	9. <input type="checkbox"/> Model NEO 10. Please open dialogue box of control panel "Endsealer Phase" and press button advance one or tow times.
	11. <input type="checkbox"/> Model PW 12. Press Green Button for one or two times on control panel.
	13. <input type="checkbox"/> Model PW. In case no Endsealer "Advance" and "Reverse "buttons.
	14. Shift the lever of infeed conveyor clutch to"Nuetral" and pull infeed conveyor chain to upper stream to adjust. Please shift the clutch close and press Inching Button to adjust the timing between infeed conveyor and Endsealer.
17. Endsealer crush at downstream part of product to be wrapped	18. <input type="checkbox"/> Model PW In case no Endsealer "Advance" and "Reverse "buttons. 19. Press yellow button for one or two times on control panel.
	20. <input type="checkbox"/> Model PW In case no Endsealer "Advance" and "Reverse "buttons.
	21. Shift the lever of infeed conveyor clutch to"Nuetral" and pull infeed conveyor chain to downstream to adjust. Please shift the clutch close and press inching button to adjust the timing between infeed conveyor and Endsealer.
24. Endsealer cut/seal film with being pull.	22. <input type="checkbox"/> Model NEO
	23. Please open dialogue box of control panel "Endsealer Speed" and press button to decrease its parameter below 100%.
26. Endsealer cut/seal film with being sag.	25. <input type="checkbox"/> Model NEO 27. Please open dialogue box of control panel "Endsealer Speed" and <input type="checkbox"/> press button to increase its parameter over 100%.
	28. <input type="checkbox"/> Model PW 29. Turn the handle for Endsealer eccentric mechanism to adjust it toward to (+) a little.
	30. <input type="checkbox"/> There is discrepancy between printing design and product position. position and printing on the film.
42. <input type="checkbox"/> There is discrepancy between printing design and product position.	31. <input type="checkbox"/> Model NEO 32. Please refer to Instruction Manual Z1, Z2 type chapter 3-16 "Automatic registration control system2
	33. <input type="checkbox"/> Model NEO 34. Please refer to Instruction Manual (Electric) see Chapter 6-3 "Setting parameter change" and "Bag Length" 35. Check if mark sensor detects registration control mark or not. 36. Green lamp illuminates every time; (cut off length shorter) 37. It gets it longer. 38. Yellow lamp illuminates every time; (cut off length longer) 39. It gets it shorter.
	40. <input type="checkbox"/> Model PW 41. Please refer to Instruction Manual Z1, Z2 type chapter 3-16 "Automatic registration control system 2