

Attention !!

1. In case you touch machine, please pay your attention to moving part during machine runs.
2. Strongly recommend daily inspection to find detachment of bolt , washer and other small part to avoid drop them into product.
In case loosen bolt or other irregularity you found, fixing and tighten them is recommended.
3. Guidance of maintenance period: day/8hours, 5days/week, 1 month/20days,.
4. The area is not mentioned also to be kept clean and maintain daily.
5. Please do not splash liquid cleaner to the machine directly.
Please remove the part you want to wash and clean them independently. After cleaning please keep dry with waset cloth.
6. Please do not use thinner for painted surface and conveyor belt , since it leads to rusting from come off paint part.

3ヶ月毎のメンテナンス

7. Phenomenon	8. Countermeasure
9. Check if package at endsealer area has unpretty wrinkle or not.	
<input type="checkbox"/> If product has some trouble, please eject it.	
10. Check if product position inside of film tube is correct or not.	
<input type="checkbox"/> Check if the product crushed with endsealer body or not.	
11. In case emergency stop, please refer to right side listed countermeasures	
after taking these measures then re-start machine.	
12. <input type="checkbox"/> In case shrink package.	
Check film tension from film holder to forming box. If the film is loosen,	
Pin hole roller needles may scratch the film and it may make larger hole on the	
film. <input type="checkbox"/> the shrink package is wrapped with scratched film, it may be damaged package, if so, eject it.	
13. <input type="checkbox"/> In case shrink package.	
Check if product is stuck at end sealer transfer part or not. If stuck, eject its product	
as it will be defective shrink package.	