

Attention !!

1. In case you touch machine, please pay your attention to moving part during machine runs.
2. Strongly recommend daily inspection to find detachment of bolt , washer and other small part to avoid drop them into product.
In case loosen bolt or other irregularity you found, fixing and tighten them is recommended.
3. Guidance of maintenance period: day/8hours, 5days/week, 1 month/20days,.
4. The area is not mentioned also to be kept clean and maintain daily.
5. Please do not splash liquid cleaner to the machine directly.
Please remove the part you want to wash and clean them independently. After cleaning please keep dry with waset cloth.
6. Please do not use thinner for painted surface and conveyor belt , since it leads to rusting from come off paint part.

7. Monthly Maintenance.

8. block	inspection item
9. Film Holder	Check wear and tear of break sho and break wheel.
10. Tubing Conveyor	Check catterpillar belt (pper belt) wear and tear.
11. Driving part.	11. Greasing at between the geares.
	12. Clutch. Greasing for it.
	13. Clank slot : Greasing for it.
	14. Universal joint : Greasing for it.
	15. Differential gear : Greasing for it.
16. Discharge conveyor	Check wear and tear of air escape brush (For non shrink)
17. Endsealer	Check wear and tear of cleaner brush.(For shrink only)
18. Shrink Tunnel.	Check Heater circuit breakage.