

Attention !!

1. In case you touch machine, please pay your attention to moving part during machine runs.
2. Strongly recommend daily inspection to find detachment of bolt , washer and other small part to avoid drop them into product.
In case loosen bolt or other irregularity you found, fixing and tighten them is recommended.
3. Guidance of maintenance period: day/8hours, 5days/week, 1 month/20days,.
4. The area is not mentioned also to be kept clean and maintain daily.
5. Please do not splash liquid cleaner to the machine directly.
Please remove the part you want to wash and clean them independently. After cleaning please keep dry with waset cloth.
6. Please do not use thinner for painted surface and conveyor belt , since it leads to rusting from come off paint part.

7. Weekly Maintenance.

8. block	inspection item
9. Infeed Conveyor	Check fall of pin and snap ring of Pushing attachment.
10. Rotary Type Longsealer	Sealer disc surface. Clean up for burned embers on the discs.
11. Endsealer	Sealer bar surface. Clean for burned embers on the discs.
12. Drive chain at endsealer	Check pin wether it bents or not and damage
13. Electric Parts	Clean up beam sensor lens surface and reflector.
14. Shrink Tunnel	Check Conveyor rod. Bent or damaged.